

Date: Friday, 17/10/2008 1:04:21 PM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: FITTING
Job Number	: 42731		
Estimate Number	: 13336		
P.O. Number	:	Part Number	: D37621
This Issue	: 17/10/2008 S.O. No. :	Drawing Number	: D3762 REVA
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 41607	Material	:
Written By	:	Due Date	: 24/10/2008 Qty: 40 Um: Each
Checked & Approved By	: <u>MF 08-10-17</u>		
Comment	: Est Rev:A 08-05-23 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R1000	ROUND BAR 1.00"
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Comment: Qty.: 0.1680 f(s)/Unit Total : 6.7200 f(s)

ROUND BAR 1.00" M 18147batch: 19773720 08/11/156.5 f(s)

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: Doosan Lathe

1- Turn as per Folio FA748 Rev: N/A & Dwg D3762 Rev: N/A

2-Deburr per dwg D3762

SA 0811111740

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 0811111740

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JL 0811111740x

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 1178/14/1756

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Drawing Name: FITTING

Job Number: 42731

Part Number: D37621

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



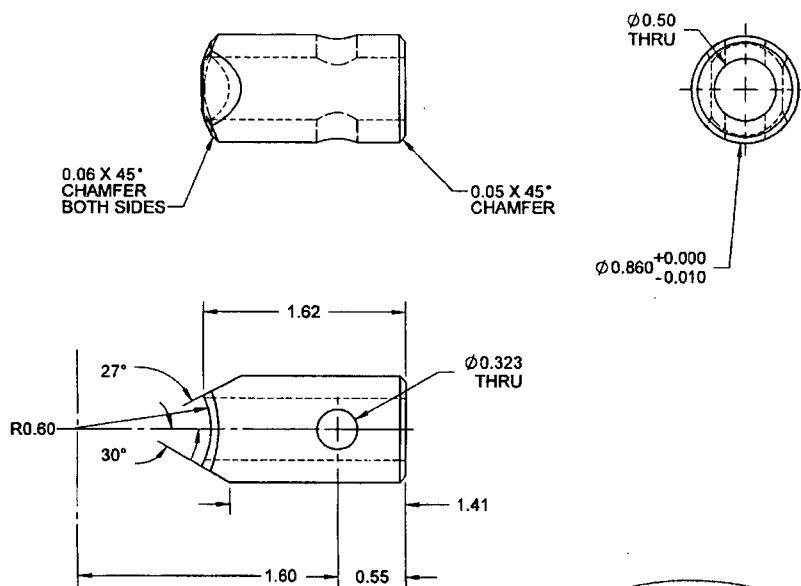
Comment: FINAL INSPECTION/W/O RELEASE

08/11/18 *MF*

Job Completion



MF 08-11-18

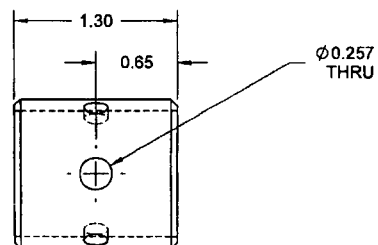
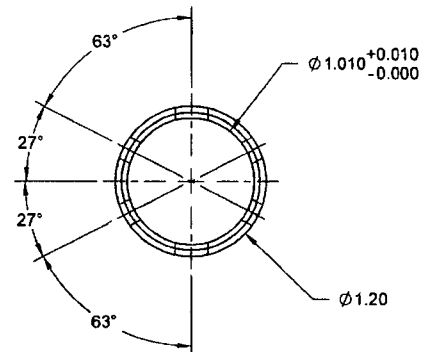
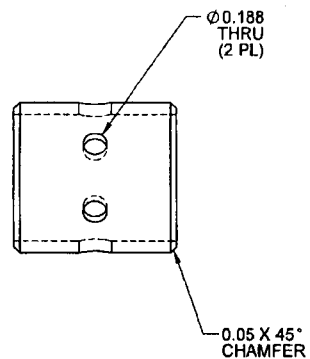


**D3762-1 FITTING**

**RELEASED**  
108-06-111

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR AMS-QQ-A-200/8 (OR AMS 4160) (REF DART SPEC. M6061T6R)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.02 lbs

DESIGN	HS	<b>DART AEROSPACE LTD</b>	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.		D3762	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		FRONT LEG FITTING	NTS
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


# **D3762-3 TUBE**

**RELEASED**  
08-06-16

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF DART SPEC M6061T6R)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.01 lbs

*W642731*

DESIGN	HS	<b>DART AEROSPACE LTD</b>	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3762	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		FRONT LEG FITTING	NTS
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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 42731
<b>Description:</b> Fitting	<b>Part Number:</b> D3762-1
<b>Inspection Dwg:</b> A3762 , <b>Rev:</b> A	<b>Page 1 of 1</b>